# LABOTEK

Volumetric Dosing Units MC12/MC18/MC30®





## Volumetric Dosing Units MC12/MC18/MC30

All units are equipped with unique dosing cylinder and extreme accurate stepper motor.

The dosing cylinder releases the colour in a steady flow. The stepper motor ensures maximum control with no stoppages and no pulsating. There is no other method in the world as accurate as this.

#### MC12 Economy

- Manual adjustment of metering speed and time
- The unit also works in relay mode for extrusion applications
- 4-piece 7 segments LED display
- Keypad Operated
- Keypad Lock function

#### MC18 Synchronic

Like the MC12 +

- Auto Synchronization to extruder speed
- Integrated hopper loader control
- Alarm output

#### MC30 Auto-Calibrate

- Integrated hopper loader control
- Warning and Alarm output
- · Automatic material calibration function
- Recipes function
- Communication TCP/IP
- Menu guided control and graphic LCD display with backlight
- Control for Extrusion:
  - % Setpoint adjustment
  - Auto Synchronization to extruder speed
- Control for Injection Molding:
  - % Setpoint adjustment
  - Auto metering time synchronization

### MC12/MC18/MC30, Technical Specifications

Power supply: 80-260 V, 50/60 Hz, by

integrated automatic voltage

selector

Power consumption: 80 Watt maximum

Input signals: Potential free or 24 VDC start

nput

Capacity ranges: 0.07-180 kg/h \*

\*) Measured with normal granular masterbatch 0.8 kg/dm³













